Brooks® QUANTIM® Low Flow Coriolis Precision Mass Flow Measurement and Control



"QUANTIM Coriolis integrated flow controllers give you the power to measure and control precisely, as an element of the PlantWeb digital plant architecture."





Brooks® QUANTIM® Low Flow Coriolis Precision Mass Flow Measurement and Control

Brooks QUANTIM family of products are the smallest lowest flow Coriolis meters and controllers available on the market. With a footprint the size of a handheld organizer, you can fit this instrument into any tight space. With a range of 0.001 to 28 kg/hr, you can measure mass or volume flow and density or temperature for drops of liquid, slurries, or gas. QUANTIM offers unsurpassed accuracy and unmatched zero stability in demanding low flow applications.

QUANTIM provides precision mass flow measurement, integral control, on line density and temperature measurement all in one compact package. The heart of the device is a patent pending Coriolis sensor design which measures low flows independent of the fluid type or process variables. This provides you with unsurpassed performance in even the most challenging low flow applications.

Most critical processes require control as well as measurement, therefore QUANTIM offers an optional integrally mounted, in-line control valve. No remote electronics are required as all the transmitting and control electronics are contained within the product housing.

QUANTIM supports HART® Communications Protocol Revision 5. The HART Communications protocol signal is superimposed on the 4-20 mA current output of the device which allows QUANTIM to communicate with any suitable HART network system or a standard 275/375 HART hand held communicator.

Emerson Process Management's PlantWeb architecture also is available to access all the benefits of AMS, Asset Management Solutions, as well as the HART protocol to give unmatched transparency of your controlling equipment.

Available with a variety of options and global approvals the Brooks QUANTIM meters and controllers provide unsurpassed performance, solving specific challenges in demanding low-flow applications.

APPLICATIONS

Available for general purpose, hose down or hazardous area requirements, the Brooks QUANTIM family of products have been designed to accurately measure and control low flow rates for virtually any process fluid, independent of it's characteristics without the need for conversion factors. It has been designed for low flow applications in the demanding specialty chemical, petrochemical, pharmaceutical, semiconductor, analytical, laboratory and OEM markets. Brooks QUANTIM precisely measures and controls process fluids like catalysts, food additives, chemical vapor deposition precursors, hydrocarbons, inhibitors, nutrients, and other critical process fluids.

Brooks Instrument

The Quality System at Brooks Instrument conforms to the quality standards set forth in ISO 9001: 2000. Brooks is known worldwide as offering the best low flow measurement and control solutions for your process needs.

FEATURES	BENEFITS
Lowest flow Coriolis meter or controller available.	Brooks QUANTIM meets the demands of ultra low flow direct mass measurement and control, where Coriolis flow measurement has never been available before.
Multiple functions including, Coriolis sensor, transmitter and in-line valve with full PID function, in a single package.	One stop shopping and simplified installation.
Industry leading mass flow measurement precision.	Provides accurate mass measurement of your fluids in demanding low flow processes, research and pilot plant applications.
Direct (not inferred) mass flow measurement.	Process chemistry and/or process conditions can be altered without the need to change or recalibrate the measurement system, providing the user with maximum flexibility.
No internal moving parts.	Minimizes maintenance requirements, reducing over all cost of ownership.
Small physical size.	Easily integrated into the most intricate of process systems.
Multivariable output including: Mass Flow or Volumetric Flow and Density or Temperature.	Multiple outputs from a single device improves and simplifies process monitoring and diagnostics, further reducing cost of ownership.
Gas, liquid and slurry measurement and control capability in one package.	The ultimate in process flexibility.
Variety of options, enclosure types and area classifications available.	The right product for your application.

SPECIFICATIONS

Performance Specifications:

Flow

Liquid Flow Specifications, Metric Units(8)

Product	QUANTIM	QUANTIM	Maximum Flow Rate ⁽²⁾	Nominal Flow Rate ⁽²⁾	Minimum Full Scale	Minimum Measurable Flow
Туре	Model ⁽¹⁾	Tube Size	Kg/hr or I/hr	Kg/hr or l/hr	Kg/hr or l/hr	Kg/hr or l/hr
		2	0.30	0.15	0.01	0.001
Controller	QMBC	3	1.00	0.78	0.10	0.010
		4	18.64	9.32	1.00	0.100
		2	0.38	0.19	0.01	0.001
Meter	QMBM	3	1.00	1.00	0.10	0.010
		4	27.00	13.50	1.00	0.100

Liquid Flow Specifications, English Units(8)

Product	QUANTIM	QUANTIM	Maximum Flow Rate ⁽²⁾		Nominal F	Minimum Measurable Flow	
Туре	Model ⁽¹⁾	Tube Size		gal/hr	lb/hr	gal/hr	lb/hr
		2	0.66	0.08	0.33	0.04	0.002
Controller	QMBC	3	2.21	0.26	1.72	0.21	0.022
		4	41.10	4.92	20.55	2.46	0.221
		2	0.84	0.10	0.42	0.05	0.002
Meter	QMBM	3	2.21	0.26	2.21	0.26	0.022
		4	59.54	7.13	29.77	3.57	0.221

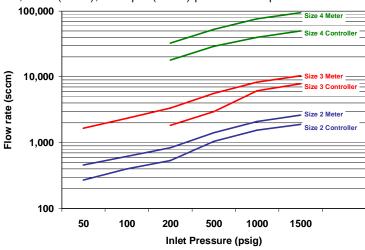
Gas Flow Specifications

Flow rates that prduce approximately 14.5 psid (1bar) pressure drop on air at 70°F (21°C) with inlet pressure of 500 psi (35 bar)

Product	QUANTIM QUANTII		Nominal Ma	ss Flow Rate	Nominal Volume Flow Rate			
Туре	Model ⁽¹⁾	Tube Size		Kg/hr	scfh ⁽³⁾	sccm ⁽³⁾	ml _n /min ⁽⁴⁾	
		2	0.168	0.076	2.227	1051	975.2	
Controller	QMBC	3	0.472	0.214	6.261	2955	2743	
		4	4.653	2.110	61.67	29106	27018	
		2	0.227	0.103	3.034	1432	1329	
Meter	QMBM	3	0.893	0.405	11.86	5595	5193	
		4	8.026	3.640	106.7	50350	46750	

Gas Flow Limits

Air, 70°F (21°C), 14.5 psi (1 bar) pressure drop



Accuracy⁽⁵⁾

± measurement accuracy % of rate or [(zero stability/flowrate) x 100] % of rate, whichever is greater

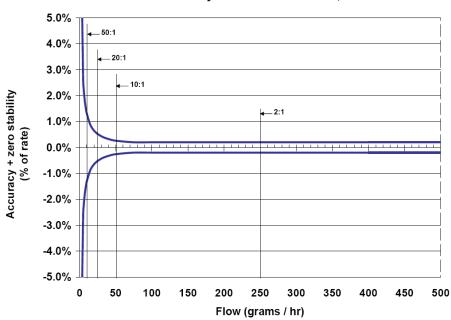
Measurement Accuracy

Sensor Tube Material	Fluid Type	Standard Flow Measurement Accuracy (% of rate)	Optional Flow Measurement Accuracy (% of rate)
Stainless	Liquid	0.2%	0.5%
Steel	Gas	0.5%	1.0%
Hastelloy	Liquid	0.5%	1.0%
Tiastelloy	Gas	0.5%	1.0%

Zero Stabilities

Sensor Tube Material	Tube Size	_	Zero Stability (Lb/hr)
	2	0.00013	0.0003
Stainless Steel	3	0.0010	0.0022
	4	0.0040	0.0088
	2	0.0002	0.0004
Hastelloy	3	0.0015	0.0033
	4	0.0120	0.0265

Standard Measurement Accuracy vs Flow Rate Chart, Tube Size 2



Repeatability(6):

± 0.05% or ± [0.5 x (zero stability/flowrate) x 100]% of rate whichever is greater

Device Leak Integrity:

Elastomer Sealed Device: Outboard 1 x 10⁻⁹ atm. cc/sec., helium (maximum)

Metal Sealed Device:1 x 10⁻¹⁰ atm. cc/sec., helium (maximum)

Turn Down:

Controller: 100:1 or down to the minimum measurable flow, whichever flow rate is greater

Meter: to minimum measurable flow

Settling Time:

Controller: Less than 2 seconds within 2 % full scale of final value, ± [(zero stability/

flowrate) x 100]% of rate per SEMI Guideline E17-91

Meter: Less than 0.5 seconds within 2 % full scale of final value, ± [(zero stability/flowrate)

x 100]% of rate per SEMI Guideline E17-91

Maximum Operating Pressure:

Standard: 3.5 MPa, 35 bar or 500 psi Optional: 10 MPa, 100 bar or 1500 psi Optional: 30 MPa, 300 bar or 4500 psi

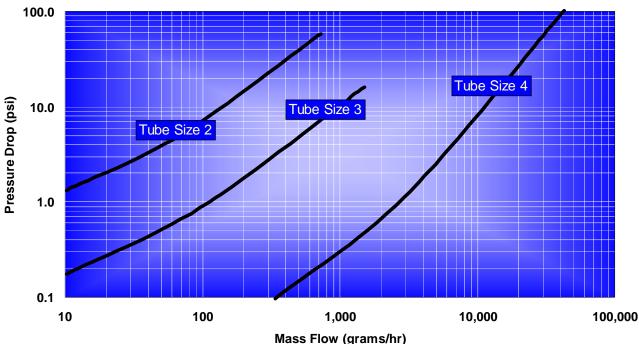
Differential Pressure Requirements, Controller (7)

			Liquid							G	as		
QUANTIM	QUANTIM	kPa		a bar		psi		kPa		bar		psi	
Model (1)	Tube Size	Min	Max*	Min	Max*	Min	Max*	Min	Min Max*		Max*	Min	Max*
	2	69	1034	0.7	10.3	10	150	69	1724	0.7	17.2	10	250
QMBC	3	69	1379	0.7	13.8	10	200	69	1724	0.7	17.2	10	250
	4	69	1379	0.7	13.8	10	200	69	1724	0.7	17.2	10	250

^{*}Actual maximum pressure drop will depend on process conditions and orifice selection.

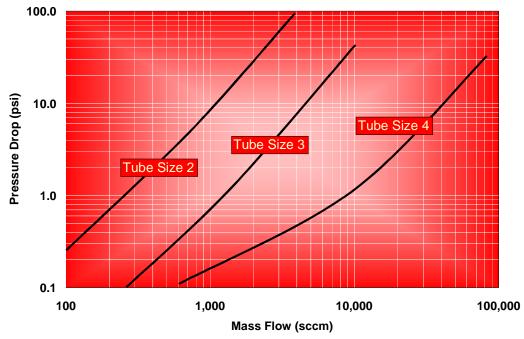
Differential Pressures, Meter(7)

Pressure Drop Liquid - (H₂0)



April, 2006

Pressure Drop Air @ 500 psi Inlet Pressure



Density(8):

Range: 0 to 0.3 and 0.5 to 2.0 grams/cc

Accuracy: ±0.005 grams/cc Repeatability: ±0.002 grams/cc

Temperature⁽⁹⁾

Device Temperature Range: 0 to 65°C or 32 to 149°F Accuracy: ± 0.5°C or ± 1.0°F

Notes

(1) QMBC - Brooks QUANTIM controller with integral control valve. QMBM - Brooks QUANTIM meter (no valve).

- (2) The nominal flow rate is the flow rate at which water at reference conditions causes approximately 1 bar of pressure drop or the laminar to turbulent transition flow whichever is lower. Maximum flow rate is twice nominal flow rate or the laminar to turbulent transition flow whichever is lower.
- (3) Standard volumetric conditions are 14.696 psia and 70°F.
- (4) ml_p/min Reference Conditions 0°C at 1013.25 mbar.
- (5) Accuracy includes combined repeatability, linearity, and hysteresis. Specifications are based on reference test conditions of water/nitrogen at 68 to 77°F (20 to 25°C) and 15 to 30 psig (1 to 2 bar).
- (6) Repeatability- The maximum difference between output readings when the same input is applied consecutively; the closeness of agreement among consecutive measurements of an output for the same value of input under the same operating conditions, approaching from the same direction.
- (7) Differential pressures are based on reference conditions of water and air at 68 to 77°F (20 to 25°C).
- (8) Contact Brooks for applications with fluid density in the range from 0.3 to 0.5 grams/cc. The density measurement at temperatures other than 21° C (70° F) has an additional error of approximately 0.0005 grams/cc per deg C.
- (9) A temperature rise of up to 20°C (68°F) from internal heating can occur in an open environment where ambient temperature is 23°C (73°F).

Certifications and Approvals

IP40 Series

Non Incendive/ Non Sparking United States and Canada- UL Recognized E73889, Vol. 3, Sect. 3.

Non Incendive , Class I, Division 2, Groups A, B, C and D; T4 Per UL 1604 and CSA 213 $\,$

Ex nC IIC T4 Per CSA E79-15

Class I, Zone 2, AEx nC IIC T4
Per ANSI/ISA 12.12.02- 2003 and ANSI/UL 60079-15

Ambient Temperature: 0° C to 65° C

Enclosure: Type 1/ IP40

Europe - KEMA 04ATEX1241 X



Ambient Temperature: 0° C to 65° C

Enclosure: IP40

IP65 Series

Non Incendive/ Non Sparking
United States and Canada- UL Recognized E73889, Vol. 1, Sect. 26. (conduit entry)
United States and Canada Recognized, UL E73889, Vol. 3, Sect. 3. (cable gland entry)

Non Incendive, Class I, Division 2, Groups A, B, C and D; Dust Ignition Proof, Class II, Division 2, Groups F and G; Suitable for Class III, Division 2; T4 Per UL 1604 and CSA 213

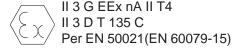
Ex nC IIC T4 Per CSA E79-15

Class I, Zone 2, AEx nC IIC T4
Per ANSI/ISA 12.12.02- 2003 and ANSI/UL 60079-15

Ambient Temperature: 0° C to 65° C

Enclosure: Type 4X/ IP65

Europe - KEMA 05ATEX1068 X



Ambient Temperature: 0° C to 65° C

Enclosure: IP65

Certifications and Approvals

IP65XP Series Explosion-proof/ Flame-proof

United States and Canada- UL Recognized E73889, Vol. 1, Sect. 21.

Explosion-proof, Class I, Division 1, Groups C and D; Dust Ignition-proof, Class II, Division 1 Groups E, F, and G; Suitable for Class III, Division 1; T4 Per UL 1203 and CSA 22.2 No. 30

Ex nC IIC T4 Per CSA E79-1

Class I, Zone 2, AEx nC IIC T4 Per ANSI/ISA 12.22.01 (IEC 60079-1 Mod) and UL 60079-15

Ambient Temperature: 0° C to 65° C

Enclosure: Type 4/ IP65

Europe - KEMA 05ATEX2052 X

II 2 G EEx d IIB T II 2 D T 85° C Per EN 50014, EN 50018 and EN 50281-1-1

Ambient Temperature: 0° C to 65° C

Enclosure: IP65

Environmental effects

EMC effects: The Brooks QUANTIM series meets the requirements of the EMC

directive 89/336EEC per EN 50081-2 and EN 61326-1. To meet these specifications, the Brooks QUANTIM device must be directly connected to a low impedance (less than 1 Ohm) earth ground. Signals must use a standard twisted-pair, shielded instrument wire.

Pressure effects: The Brooks QUANTIM series meets the requirements of the

Pressure Equipment Directive 97/23/EC. The unit falls into the

category "Sound Equipment Practice".

Physical Specifications

Materials of construction: Process Wetted: 316L, 316L VAR, High Alloy Ferritic Stainless and 17-7PH

Optional: Hastelloy sensor tube.

Process Seals:

Elastomer Seal: Stainless Steel or Nickel and

Viton® fluoroelastomers, Buna, Kalrez® or EPDM

Metal Seal: Stainless Steel or Nickel

Housing:

IP40: Polyurethane painted AluminumIP65: Epoxy painted Aluminum

IP65XP: Aluminum

Inlet Filter: Tube Size 2 Controller: 1 micron or 10 micron inlet filter recommended

Tube Size 3 or 4: 10, 20, 30 & 40 micron filters available

Weight: Housing: IP40: 1.6 kg or 3.5 Lbs.

Housing IP65: 1.9 kg or 4.2 Lbs. Housing IP65XP: 24 kg or 52 Lbs.

Moisture content: Purged to exhaust dew point less than -40°C (-40°F) prior to shipment

to remove calibration liquid, to prevent process contamination.

Then vacuum bagged at ambient room conditions.

Process fitting options: 1/8", 1/4" or 6mm tube compression, VCR or NPT(F), Down Port ANSI/ISA

76.00.02 (See Ordering Information table).

Electrical connections: IP40: 15 pin D-Type connector.

IP65: Unpluggable Terminal Block 28-16 Awg.

IP65XP: 3/4" NPT wiring access to IP40 Device with 15 pin D-Type connector.

Dimensions: See Figures 1, 2, and 3.

Functional Specifications

Output signals⁽¹⁰⁾: • 4-20 mA or 0-5 Vdc active outputs represent mass flow or volume flow.

• And simultaneously available 4-20 mA active output, represents on-line density

or temperature information.

Input signals⁽¹⁰⁾: • Command (setpoint) that drives the (internally) installed control valve, either

4-20 mA or 0-5 Vdc input signals.

• Valve Override Function:

Left floating/unconnected - instrument controls flow at setpoint Connected to signal at or above 5.0 Volts -valve is forced open Connected to signal at or below 0.0 Volts -valve is forced closed

Power Requirements:

Voltage: +14 to 27 Vdc.

Current: Controller: 300 mA to 400 mA

Meter: 100 mA to 150 mA

DS-QmB-eng April, 2006

Additional Functions and Outputs

Damping: Factory set time constant from 0 to 10 seconds.

Alarms: Alarms accessed via HART or the Brooks Service Tool can be configured

to monitor the following variables:

Mass FlowDensity

Volumetric FlowTemperatureSlug Flow

Diagnostic Failure

LED's: (11) 'STAT'

solid green: system operative.

solid red: system fault.

'AL'

7 red flashes: diagnostic failure.

Pushbutton: (12) 'ZERO' setting pushbutton.

Notes

(10) If QUANTIM is configured for HART® communication protocol, only 4-20 mA I/O option is available.

(11) IP65 and IP65XP Series external housing cover must be removed to gain access to status LED's.

(12) IP65XP series external housing cover must be removed to gain access to zero push button.

TRADEMARKS	
Brooks Broo	ks Instrument Division, Emerson Electric Co.
Emerson	Emerson Electric Co.
QUANTIM Broo	ks Instrument Division, Emerson Electric Co.
HART	HART Communications Foundation
Kalrez	DuPont Dow Elastomers
PlantWeb	PlantWeb is a mark of one of the
	Emerson Process Management Companies
Viton	DuPont Performance Elastomers
VCO	Cajon Co.
VCR	Caion Co

US 5555190, 568710	0, 5929344, 62261	vs: , 4996871, 5231884 95, 6476522, 64875 92, 6526839, 67488	507,
Germany		Z	10004270.3
UK			2092458
China			171140
Counterparts in o	ther countries and	other patents pendi	ng

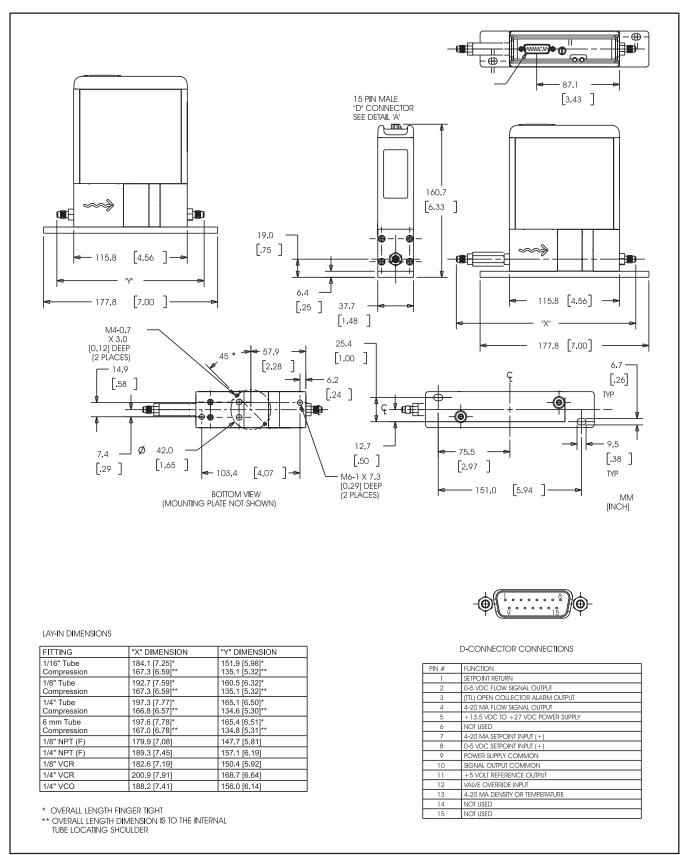


Figure 1 Dimensional Drawing QmB IP40

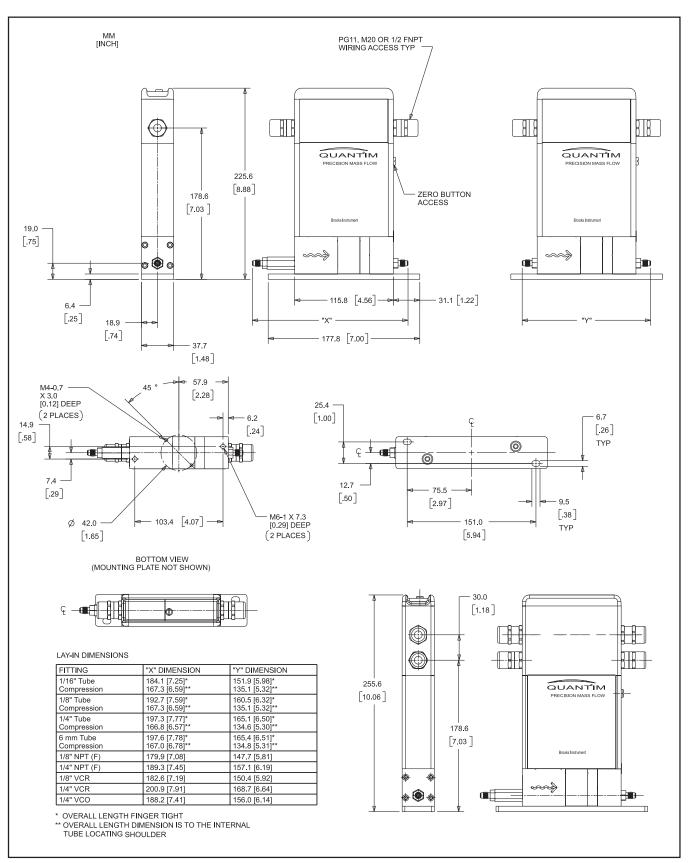


Figure 2 Dimensional Drawing QmB IP65

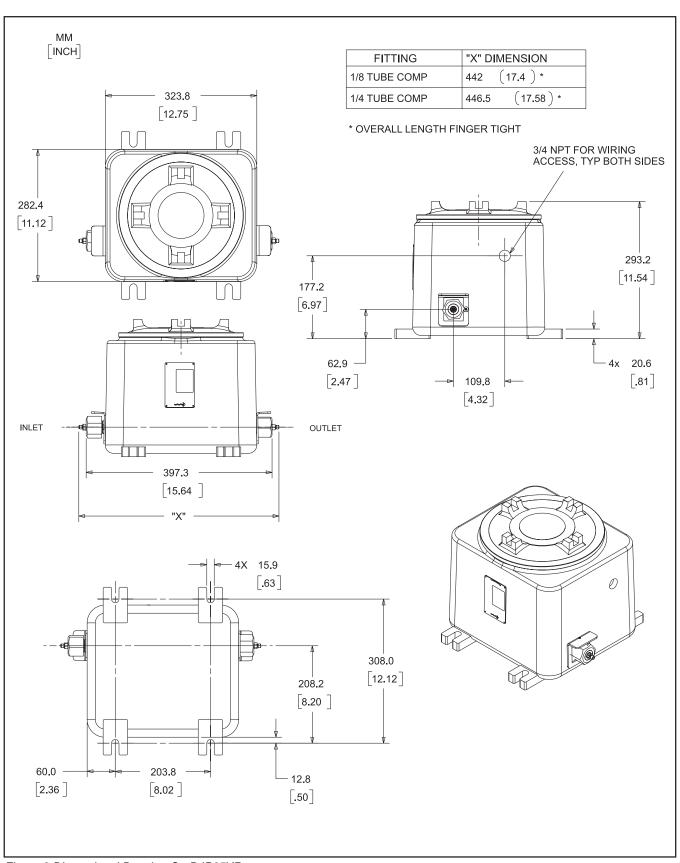


Figure 3 Dimensional Drawing QmB IP65XP

Model Code for QmB

Model C	Coc	le for Q)mB										
	ΓΙ\	/ARI/	ABLI	ĒΡ					REMENT A	ND C	ONTROL		
	_					AND PRIM	ARY DEVIC	E DESCRI	PTION				
QMBC	_			LLE	R								
QMBM	FL	OW ME	TER										
	TUBE SIZE METER NOMINAL FLOW RATE CONTROLLER NOMINAL FLOW RATE												
					LIQ	UID	GA	S	LIQUID		GAS		
		SMALL			190 gram		1432 9		150 grams/ho		1051 sccm		
		MEDIU LARGE				(g/hour (g/hour	5.595 S 50.35 S		780 grams/ho 9.32 Kg/hou		2.96 SLPM 29.11 SLPM		
١		FLUID		- 	13.5 N	kg/Houl	30.33 (JLF IVI	9.32 Rg/1100		29.11 SLFIVI		
		L LIQ		_	NOTE: S	SELECT PRI	MARY FLUID	TYPE. USE	R CAN SWITCH I	ROM LI	QUID TO GAS AND		
		G GA			V	ISA-VERSA.	. REZEROIN						
					TRANSDU	ICER							
					SDUCER								
			VALV A NO						(PRODUCT TYPE	- ELO	METED)		
		ŀ			LVE ALLY CLOS	ED VALVE			U VODOCI ITPE	= FLU	V V IVIL I L.T.)		
		L					STAINLES	S STEEL	ACCURACY	GAS	OR HASTELLOY		
					ANDARD	0.2% OF			3 STANDAR		.5% OF RATE		
			3		TIONAL	0.5% OF			4 OPTIONAL	_ 1	.0% OF RATE		
							AREA CLA	ASSIFICAT	ION				
				_	NEMA 1 / IP	_	CLASS 1	DIV 2 / ZON	JF 2				
					NEMA 4X / I		02/1001	DIV 2 / 201	12.2				
				_	NEMA 4X / I			DIV 2 / ZON					
				_	EXPLOSION		DIVISION	1 1 / ZONE 1					
					SURFACE	_	OF FINIOLI (2)	2 Dal					
				L		R TUBE M	CE FINISH (32	2 Ka)					
						NLESS STE		MAXIMUM	BODY PRESSUR	E <= 10	0 BAR OR 1500 PSI		
							2 (TUBES ON		(METE				
							PRESSURE	RATING					
						AR OR 500 F							
						BAR OR 150 BAR OR 450		MUST SEI	ECT HASTELLO	/SENISO	OR TUBE MATERIAL		
							MPERATURE		LCTTIASTELLO	SLINGO	IN TOBE WATERIAL		
						5 DEG C	LIVATORE	- 10/111110					
							CONNECTIO						
									S - 5/16"-24 UNF				
							IBE COMPRE						
							COMPRESS COMPRESS						
							BE COMPRES						
						J 1/8" NPT(
						K 1/4" NPT(L 1/8" VCR	F)						
						M 1/4" VCR							
						P 1/4" VCO							
					1		ORT ANSI/ISA						
						_	ICAL I/O - (
						A 0-5 VE B 4-20 n		NOTE: SE	CONDARY OUTP	UT IS AL	_WAYS 4-20mA.		
							/ 4-20 mA						
							TRICAL CO	NNECTIO	N				
							PIN D - CON			SURE =	NEMA 1 / IP40		
							311 CABLE G				NEMA 4X / IP65		
							2" FNPT CON				NEMA 4X / IP65		
							2" FNPT CON 20 CONDUIT,				NEMA 4X / IP65 NEMA 4X / IP65		
							20 CONDUIT,				: NEMA 4X / IP65		
						8 3/2	1" FNPT CON	DUIT	ENCLC	SURE =	EXPLOSION PROOF		
					-								

Model Code for QmB (continued)

SEA	LS SE	NSOR	VALVE STEM	FITTING	ORIFICE SEAL	
Α	VI	ΓON	VITON	VITON	STAINLESS STEEL	
В	BL	INA	BUNA	BUNA	STAINLESS STEEL	NOTE:
С	KA	LREZ	KALREZ	KALREZ	STAINLESS STEEL	DOWNPORT PROCESS
Е	EP	DM	EPDM	EPDM	STAINLESS STEEL	CONNECTION OPTION
F	NIC	CKEL	NICKEL	VITON	STAINLESS STEEL	CODE 1Y HAS NO
G		CKEL	NICKEL	BUNA	STAINLESS STEEL	FITTING O'RING IN THE
Н		CKEL	NICKEL	KALREZ	STAINLESS STEEL	ASSEMBLY.
J	NIC	CKEL	NICKEL	EPDM	STAINLESS STEEL	
K	NIC	CKEL	NICKEL	NICKEL	STAINLESS STEEL	(ALL METAL)
V	ALVE S	SEAT MA	TERIAL			
1	NONE					METER)
7	META	L 17-7pH	STAINLESS STEE	L	(1	CONTROLLER)
	SPEC	IAL PRO	CESSING			
	A NC	NE				
	B CE	RTIFIED	MATERIALS 2.2 E	EN 10204		
	C CE	RTIFIED	MATERIALS 3.1B	EN 10204		
	D CL	EANING I	FOR OXYGEN SE	RVICE		
	E CL	EANING I	FOR OXYGEN SE	RVICE AND CERT	IFIED MATERIALS 2.2	EN 10204
					IFIED MATERIALS 3.1E	3 EN 10204
			CERTIFICATION	S		
		NONE				
	2			TION - TRACEABI	_E TO NIST	
	4		CATE OF CONFO			
	5			TION - TRACEABI	LE TO NIST AND CERT	TFICATE OF CONFORMANCE
			FILTER			
		A NON				
				FILTER, 10 MICRO		D FOR SIZE 2 CONTROLLER
				FILTER, 20 MICRO		
				FILTER, 30 MICRO		
				FILTER, 40 MICRO		
				FILTER, 1 MICRON	B OR F REQUIRE	D FOR SIZE 2 CONTROLLER
			CODE			
		A B	ROOKS			
					· · · · · · · · · · · · · · · · · · ·	·

BROOKS LOCAL AND WORLDWIDE SUPPORT

- Brooks Instrument provides sales and service facilities around the world.
- Calibration facilities are available in local sales and service offices. Certified by our local Weights and Measures
 Authorities and traceable to the relevant international standards.

START-UP SERVICE AND IN-SITU CALIBRATION

Brooks Instrument can provide start-up service prior to operation when required, if necessary under in-situ conditions, and
 the results will be traceable to the relevant international quality standards.

CUSTOMER SEMINARS AND TRAINING

Brooks® can provide customer seminars and dedicated training to engineers, end users and maintenance persons.

HELP DESK

In case you need technical assistance:



Due to Brooks Instrument's commitment to continuous improvement of our products, all specifications are subject to change without notice.

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